## Stapler unit

- 1. Remove the following components or assemblies:
  - ADF. See <u>ADF assembly on page 204</u>.
  - Scanner. See <u>Scanner assembly on page 232</u>.
  - Stapler left cover. See <u>Left cover on page 262</u>.
  - Stapler front door and stapler unit cover. See <u>Front door and stapler unit cover</u> on page 266.
- 2. Disconnect two connectors (callout 1) and remove one screw (callout 2).

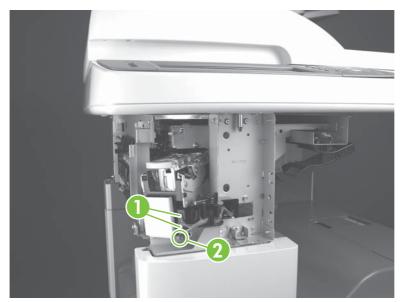


Figure 5-150 Remove the stapler unit (1 of 2)

3. Slide the stapler unit out of the stapler chassis to remove it.

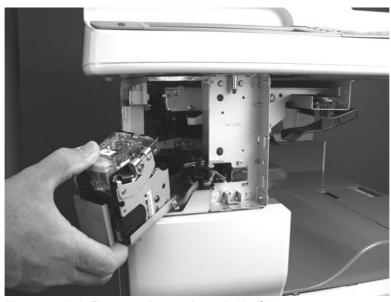


Figure 5-151 Remove the stapler unit (2 of 2)

## Face-down side cover

- 1. Remove the following components or assemblies:
  - Base unit face-down cover. See <u>Face-down cover on page 291</u>.
  - Base unit top cover. See . Top cover on page 312
  - Base unit front cover. See <u>Front cover on page 296</u>.
- 2. Remove one screw (callout 1) and release one tab (callout 2).

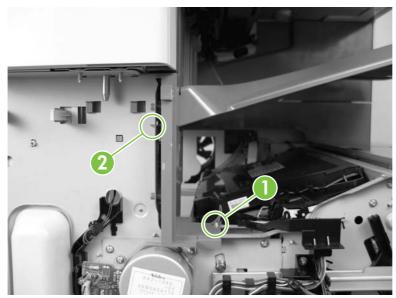


Figure 5-192 Remove the base unit face-down side cover (1 of 2)

## How to use the parts lists and diagrams

The figures in this chapter show the major subassemblies in the printer and their component parts. A parts list table follows each exploded-view assembly diagram. Each table lists the item number, the associated part number, and the description of each part. If a part is not listed in the table, then it is not a field replacement unit (FRU).



**CAUTION** Be sure to order the correct part. When looking for part numbers for electrical components, pay careful attention to the voltage that is listed in the description column to ensure that the part number selected is for the correct printer model.



**NOTE** In this manual, the abbreviation "PCA" stands for "printed circuit board assembly." Components described as a PCA might consist of a single circuit board or a circuit board plus other parts, such as cables and sensors.



**Tip** Not all components listed in the parts tables can be ordered. If a component listed has an associated part number, then it is a field replaceable unit (FRU) and can be ordered. If the component does not have an associated part number, you must order the FRU that includes the desired component.

## **Types of screws**

Illustration	Description	Size	Use
	Screw w/washer	M3X8	Used to secure metal components to metal components (for example, a ground wire to the frame)
	Screw, RS	M3X6	Used to secure metal to metal
		M3X10	
	Screw, tapping	M3X6	
	Screw	M3X8	
	Screw	P-M3X8	
	Screw, tapping, truss head	M4X10	Used to secure anything to plastic