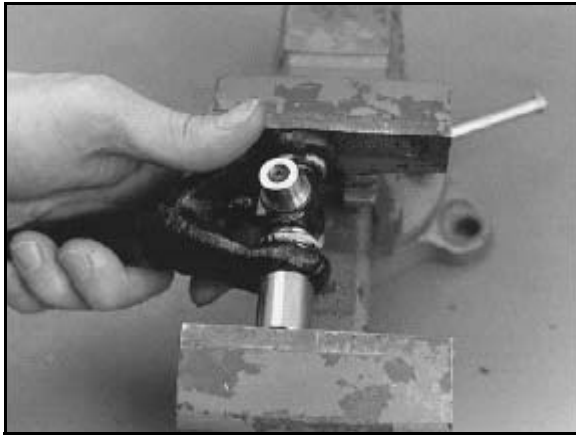


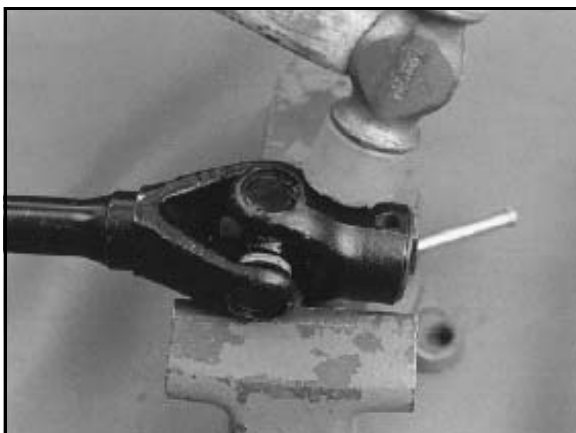
2. Using a suitable arbor, fully seat bearing cap in one side. Continually check for free movement of bearing cross as bearing caps are assembled.
7. When installation is complete, yokes must pivot freely in all directions without binding. If the joint is stiff or binding, tap the yoke lightly to center the joint until it pivots freely in all directions.



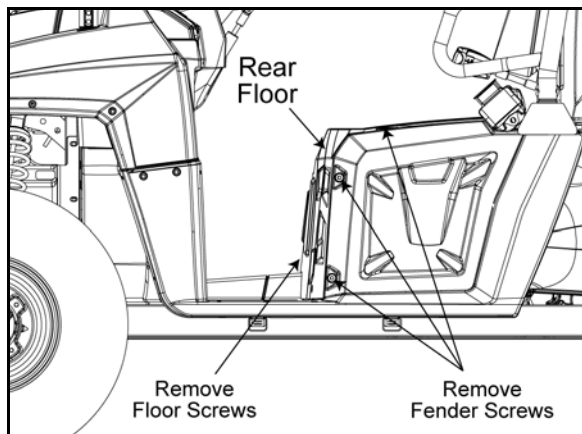
3. Install snap ring to contain bearing cap just installed. Repeat procedure for other side.
4. Install outer yoke, aligning marks made before disassembly.



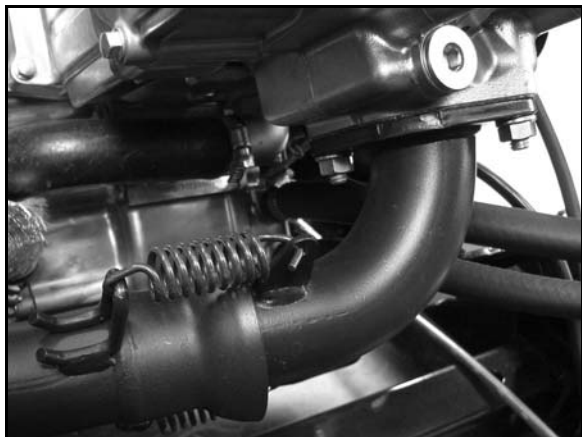
5. Repeat Steps 1-3 to install bearing caps on outer yoke.
6. Seat all bearing caps against snap rings by supporting cross shaft and tapping on each corner as shown.



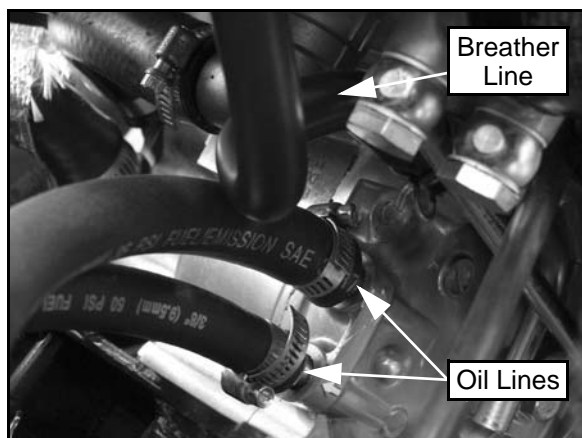
18. Remove the rear floor to access the remaining engine components. The floor can be removed by removing (3) fender screws (3) rear floor screws as shown below.



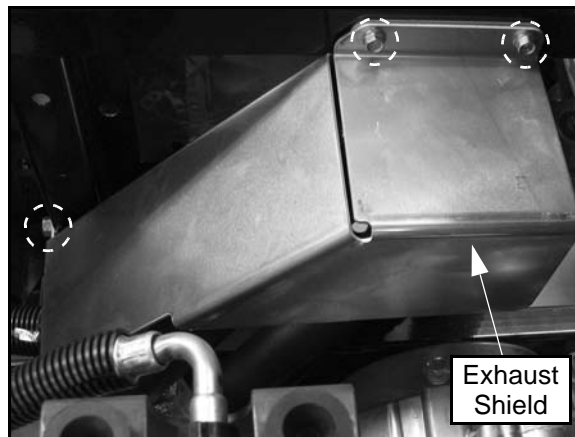
19. Disconnect the ignition coil and ECU harnesses to allow the floor to be removed from the vehicle.
20. Remove the (2) nuts and disconnect the exhaust pipe from the engine.



21. Remove the oil lines and breather line from the engine crankcase.



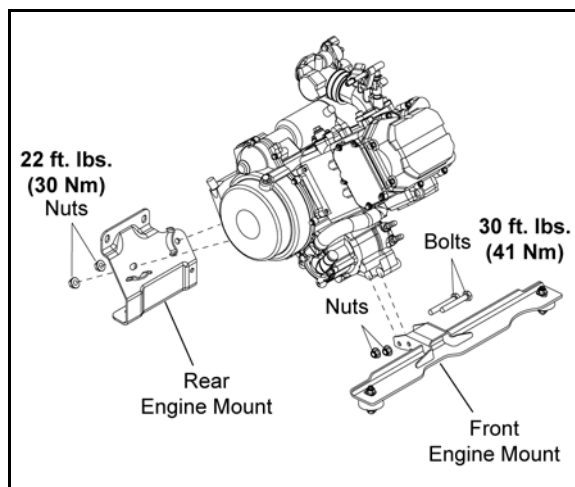
22. Remove the coolant hoses from the engine. Properly dispose of any coolant drained from the engine or hoses.
23. Remove the (3) bolts and exhaust shield from the vehicle.



! WARNING

The exhaust shield is extremely sharp. Remove the shield to prevent personal injury during engine removal.

24. Remove the front and rear engine mount fasteners as shown below.



25. Carefully remove engine through top of seat base frame. Lift the engine forward to free it from the rear mount and then lift the engine out from the vehicle.

NOTE: Use caution when lifting the engine out of frame. Use an engine lift or other means if the engine appears too heavy to be lifted manually.