

4. DRIVE BELT REPLACEMENT

- 4.1. Insert a 1/2" breaker bar into the square hole on the tensioner arm.
- 4.2. Pull the breaker bar to the right until it can be braced in position at the pivot point of the tensioner arm. See Figure 4.2.

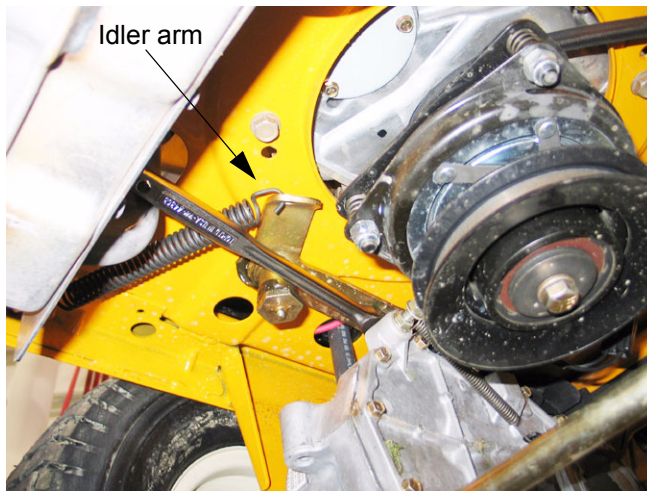


Figure 4.2

- 4.3. Remove the belt from the transmission pulleys, tensioner pulley and the crankshaft pulley.

5. SERVICING ELECTRIC PTO CLUTCH

- 5.1. Unplug the clutch.
- 5.2. Using a 9/16" socket and an impact wrench, remove the clutch bolt. See Figure 5.2.

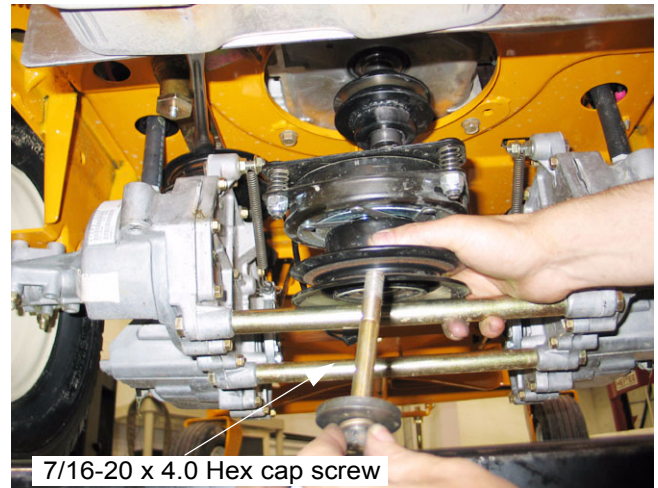


Figure 5.2

- 5.3. Lower the clutch off of the crankshaft.
- 5.4. Remove the crankshaft key.
- 5.5. Remove the crankshaft pulley. See Figure 5.5.

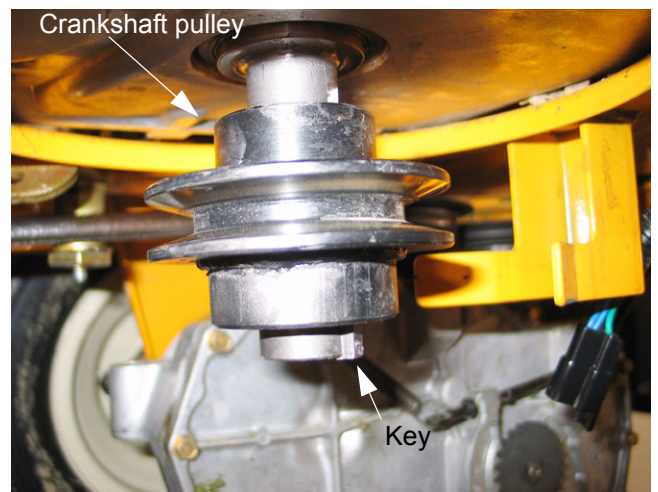


Figure 5.5