

Mazda6 Workshop Manual

FOREWORD

This manual contains on-vehicle service and diagnosis for the Mazda6.

For proper repair and maintenance, a thorough familiarization with this manual is important, and it should always be kept in a handy place for quick and easy reference.

All the contents of this manual, including drawings and specifications, are the latest available at the time of printing. As modifications affecting repair or maintenance occur, relevant information supplementary to this volume will be made available at Mazda dealers. This manual should be kept up-to-date.

Mazda Motor Corporation reserves the right to alter the specifications and contents of this manual without obligation or advance notice.

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**Mazda Motor Corporation
HIROSHIMA, JAPAN**

APPLICATION:

This manual is applicable to vehicles beginning with the Vehicle Identification Numbers (VIN), and related materials shown on the following page.

CONTENTS

Title	Section
General Information	GI
Engine	B
Lubrication System	D
Cooling System	E
Fuel and Emission Control Systems	F
Engine Electrical System	G
Clutch	H
Manual Transaxle	J
Automatic Transaxle	K
Front and Rear Axles	M
Steering System	N
Braking System	P
Suspension	R
Body	S
Body Electrical System	T
Heater and Air Conditioner Systems	U
Technical Data	TD
Special Tools	ST

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VEHICLE IDENTIFICATION NUMBERS (VIN)

U.K. specs.

JMZ GG12820#	100001—
JMZ GG14320#	100001—
JMZ GG14820#	100001—
JMZ GG12F20#	100001—
JMZ GG12F50#	100001—
JMZ GG14F20#	100001—
JMZ GG14F50#	100001—

European (L.H.D.) specs.

JMZ GG1232*#	100001—
JMZ GG1282*#	100001—
JMZ GG1432*#	100001—
JMZ GG1482*#	100001—
JMZ GG12F2*#	100001—
JMZ GG12F5*#	100001—
JMZ GG14F2*#	100001—
JMZ GG14F5*#	100001—

GCC specs.

JM7 GG32F**#	100001—
JM7 GG34F**#	100001—
JM7 GG42F**#	100001—
JM7 GG44F**#	100001—

RELATED MATERIALS

Mazda6 Training Manual (European (L.H.D.), GCC Specs.)	3359-1*-02C
Engine Workshop Manual L8, LF, L3	1731-1*-02C
Manual Transaxle Workshop Manual G35M-R	1732-1*-02C
Automatic Transaxle Workshop Manual FN4A-EL	1623-10-98E
Automatic Transaxle Workshop Manual Supplement FN4A-EL	1746-1*-02C
Mazda6 Wiring Diagram (European (L.H.D.), GCC specs.)	5539-1*-02C
Mazda6 Wirinig Diagram (U.K. specs.)	5540-1*-02C
Mazda6 Bodyshop Manual (European (L.H.D. U.K.), GCC specs.)	3360-1*-02C

* : Indicates the printing location
E: Europe
0: Japan

WARNING

Servicing a vehicle can be dangerous. If you have not received service-related training, the risks of injury, property damage, and failure of servicing increase. The recommended servicing procedures for the vehicle in this workshop manual were developed with Mazda-trained technicians in mind. This manual may be useful to non-Mazda trained technicians, but a technician with our service-related training and experience will be at less risk when performing service operations. However, all users of this manual are expected to at least know general safety procedures.

This manual contains "Warnings" and "Cautions" applicable to risks not normally encountered in a general technician's experience. They should be followed to reduce the risk of injury and the risk that improper service or repair may damage the vehicle or render it unsafe. It is also important to understand that the "Warnings" and "Cautions" are not exhaustive. It is impossible to warn of all the hazardous consequences that might result from failure to follow the procedures.

The procedures recommended and described in this manual are effective methods of performing service and repair. Some require tools specifically designed for a specific purpose. Persons using procedures and tools which are not recommended by Mazda Motor Corporation must satisfy themselves thoroughly that neither personal safety nor safety of the vehicle will be jeopardized.

The contents of this manual, including drawings and specifications, are the latest available at the time of printing, and Mazda Motor Corporation reserves the right to change the vehicle designs and alter the contents of this manual without notice and without incurring obligation.

Parts should be replaced with genuine Mazda replacement parts or with parts which match the quality of genuine Mazda replacement parts. Persons using replacement parts of lesser quality than that of genuine Mazda replacement parts must satisfy themselves thoroughly that neither personal safety nor safety of the vehicle will be jeopardized.

Mazda Motor Corporation is not responsible for any problems which may arise from the use of this manual. The cause of such problems includes but is not limited to insufficient service-related training, use of improper tools, use of replacement parts of lesser quality than that of genuine Mazda replacement parts, or not being aware of any revision of this manual.

GENERAL INFORMATION

HOW TO USE THIS MANUAL	GI-2	INSTALLATION OF RADIO SYSTEM	GI-17
RANGE OF TOPICS	GI-2	INSTALLATION OF RADIO SYSTEM	GI-17
SERVICE PROCEDURE	GI-2	ELECTRICAL SYSTEM	GI-18
SYMBOLS	GI-4	ELECTRICAL PARTS	GI-18
ADVISORY MESSAGES	GI-4	CONNECTORS	GI-18
TROUBLESHOOTING PROCEDURE	GI-5	ELECTRICAL TROUBLESHOOTING	
UNITS	GI-11	TOOLS	GI-22
UNITS	GI-11	PRECAUTIONS BEFORE WELDING	GI-23
FUNDAMENTAL PROCEDURES	GI-12	JACKING POSITIONS, VEHICLE LIFT	
PROTECTION OF VEHICLE	GI-12	(2 SUPPORTS), SAFETY STANDS	
PREPARATION OF TOOLS AND		(RIGID RACK) POSITIONS	GI-24
MEASURING EQUIPMENT	GI-12	JACKING POSITIONS, VEHICLE LIFT	
SPECIAL SERVICE TOOLS	GI-12	(2 SUPPORTS) AND SAFETY STAND	
OIL LEAKAGE INSPECTION	GI-12	(RIGID RACK) POSITIONS	GI-24
DISCONNECTION OF THE NEGATIVE		TOWING	GI-26
BATTERY CABLE	GI-13	TOWING	GI-26
REMOVAL OF PARTS	GI-13	TOWING HOOKS	GI-26
DISASSEMBLY	GI-13	IDENTIFICATION NUMBER LOCATIONS	GI-28
INSPECTION DURING REMOVAL,		VEHICLE IDENTIFICATION	
DISASSEMBLY	GI-14	NUMBER(VIN)	GI-28
ARRANGEMENT OF PARTS	GI-14	ENGINE IDENTIFICATION NUMBER	GI-28
CLEANING OF PARTS	GI-14	NEW STANDARDS	GI-29
REASSEMBLY	GI-14	NEW STANDARDS	GI-29
ADJUSTMENT	GI-15	ABBREVIATIONS	GI-31
RUBBER PARTS AND TUBING	GI-15	ABBREVIATIONS	GI-31
HOSE CLAMPS	GI-16	PRE-DELIVERY INSPECTION	GI-32
TORQUE FORMULAS	GI-16	PRE-DELIVERY INSPECTION	GI-32
VISE	GI-16	SCHEDULED MAINTENANCE	GI-33
DYNAMOMETER	GI-17	SCHEDULED MAINTENANCE TABLE	GI-33
SST	GI-17		

HOW TO USE THIS MANUAL

HOW TO USE THIS MANUAL

RANGE OF TOPICS

A6E20100001W01

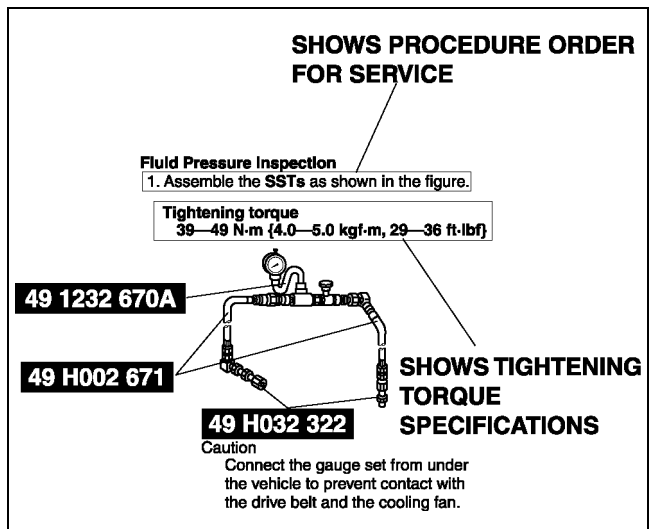
- This manual contains procedures for performing all required service operations. The procedures are divided into the following five basic operations:
 - Removal/Installation
 - Disassembly/Assembly
 - Replacement
 - Inspection
 - Adjustment
- Simple operations which can be performed easily just by looking at the vehicle (i.e., removal/installation of parts, jacking, vehicle lifting, cleaning of parts and visual inspection) have been omitted.

SERVICE PROCEDURE

A6E20100001W02

Inspection, adjustment

- Inspection and adjustment procedures are divided into steps. Important points regarding the location and contents of the procedures are explained in detail and shown in the illustrations.



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HOW TO USE THIS MANUAL

Repair procedure

1. Most repair operations begin with an overview illustration. It identifies the components, shows how the parts fit together and describes visual part inspection. However, only removal/installation procedures that need to be performed methodically have written instructions.
2. Expendable parts, tightening torques and symbols for oil, grease, and sealant are shown in the overview illustration. In addition, symbols indicating parts requiring the use of special service tools or equivalent are also shown.
3. Procedure steps are numbered and the part that is the main point of that procedure is shown in the illustration with the corresponding number. Occasionally, there are important points or additional information concerning a procedure. Refer to this information when servicing the related part.

Procedure

"Removal/Installation" Portion

"Inspection After Installation" Portion

INSTALL THE PARTS BY PERFORMING STEPS 1—3 IN REVERSE ORDER

SHOWS SERVICE ITEM(S)

INDICATES ANY RELEVANT REFERENCES WHICH NEED TO BE FOLLOWED DURING INSTALLATION

SHOWS SPECIAL SERVICE TOOL(SST) FOR SERVICE OPERATION

SHOWS APPLICATION POINTS OF GREASE, ETC.

SHOWS EXPENDABLE PARTS

SHOWS TIGHTENING TORQUE SPECIFICATIONS

SHOWS DETAILS

SHOWS TIGHTENING TORQUE UNITS

SHOWS THERE ARE REFERRAL NOTES FOR SERVICE

SHOWS REFERRAL NOTES FOR SERVICE

LOWER TRAILING LINK, UPPER TRAILING LINK REMOVAL/INSTALLATION

1. Jack up the rear of the vehicle and support it with safety stands.
2. Remove the undercover. (See N-5 Undercover Removal)
3. Remove in the order indicated in the table.
4. Install in the reverse order of removal.
5. Inspect the rear wheel alignment and adjust it if necessary.

<table border="1" style="width: 100%; border-collapse: collapse;"> <tr><td>1</td><td>Split pin</td></tr> <tr><td>2</td><td>Nut</td></tr> <tr><td>3</td><td>Lower trailing link ball joint (See R-8 Lower Trailing Link Ball Joint Removal Note)</td></tr> <tr><td>4</td><td>Bolt</td></tr> <tr><td>5</td><td>Lower trailing link</td></tr> <tr><td>6</td><td>Dust boot (lower trailing link)</td></tr> </table>	1	Split pin	2	Nut	3	Lower trailing link ball joint (See R-8 Lower Trailing Link Ball Joint Removal Note)	4	Bolt	5	Lower trailing link	6	Dust boot (lower trailing link)	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr><td>7</td><td>Split pin</td></tr> <tr><td>8</td><td>Nut</td></tr> <tr><td>9</td><td>Upper trailing link ball joint (See R-8 Upper Trailing Link Ball Joint Removal Note)</td></tr> <tr><td>10</td><td>Nut</td></tr> <tr><td>11</td><td>Upper trailing link</td></tr> <tr><td>12</td><td>Dust boot (upper trailing link)</td></tr> </table>	7	Split pin	8	Nut	9	Upper trailing link ball joint (See R-8 Upper Trailing Link Ball Joint Removal Note)	10	Nut	11	Upper trailing link	12	Dust boot (upper trailing link)
1	Split pin																								
2	Nut																								
3	Lower trailing link ball joint (See R-8 Lower Trailing Link Ball Joint Removal Note)																								
4	Bolt																								
5	Lower trailing link																								
6	Dust boot (lower trailing link)																								
7	Split pin																								
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9	Upper trailing link ball joint (See R-8 Upper Trailing Link Ball Joint Removal Note)																								
10	Nut																								
11	Upper trailing link																								
12	Dust boot (upper trailing link)																								

Lower Trailing Link Ball Joint, Upper Trailing Link Ball Joint Removal Note

- Remove the ball joint using the SSTs.

SHOWS SPECIAL SERVICE TOOL(SST) NO.

49 T028 304 UPPER TRAILING LINK
49 T028 305 LOWER TRAILING LINK
49 T028 303 KNUCKLE









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HOW TO USE THIS MANUAL

SYMBOLS

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- There are eight symbols indicating oil, grease, fluids, sealant, and **SST** or equivalent use. These symbols show application points or use of these materials during service.

Symbol	Meaning	Kind
	Apply oil	New appropriate engine oil or gear oil
	Apply brake fluid	New appropriate brake fluid
	Apply automatic transaxle/transmission fluid	New appropriate automatic transaxle/transmission fluid
	Apply grease	Appropriate grease
	Apply sealant	Appropriate sealant
	Apply petroleum jelly	Appropriate petroleum jelly
	Replace part	O-ring, gasket, etc.
	Use SST or equivalent	Appropriate tools

ADVISORY MESSAGES

A6E20100001W04

- You'll find several **Warnings**, **Cautions**, **Notes**, **Specifications** and **Upper and Lower Limits** in this manual.

Warning

- A Warning indicates a situation in which serious injury or death could result if the warning is ignored.

Caution

- A Caution indicates a situation in which damage to the vehicle or parts could result if the caution is ignored.

Note

- A Note provides added information that will help you to complete a particular procedure.

Specification

- The values indicate the allowable range when performing inspections or adjustments.

Upper and lower limits

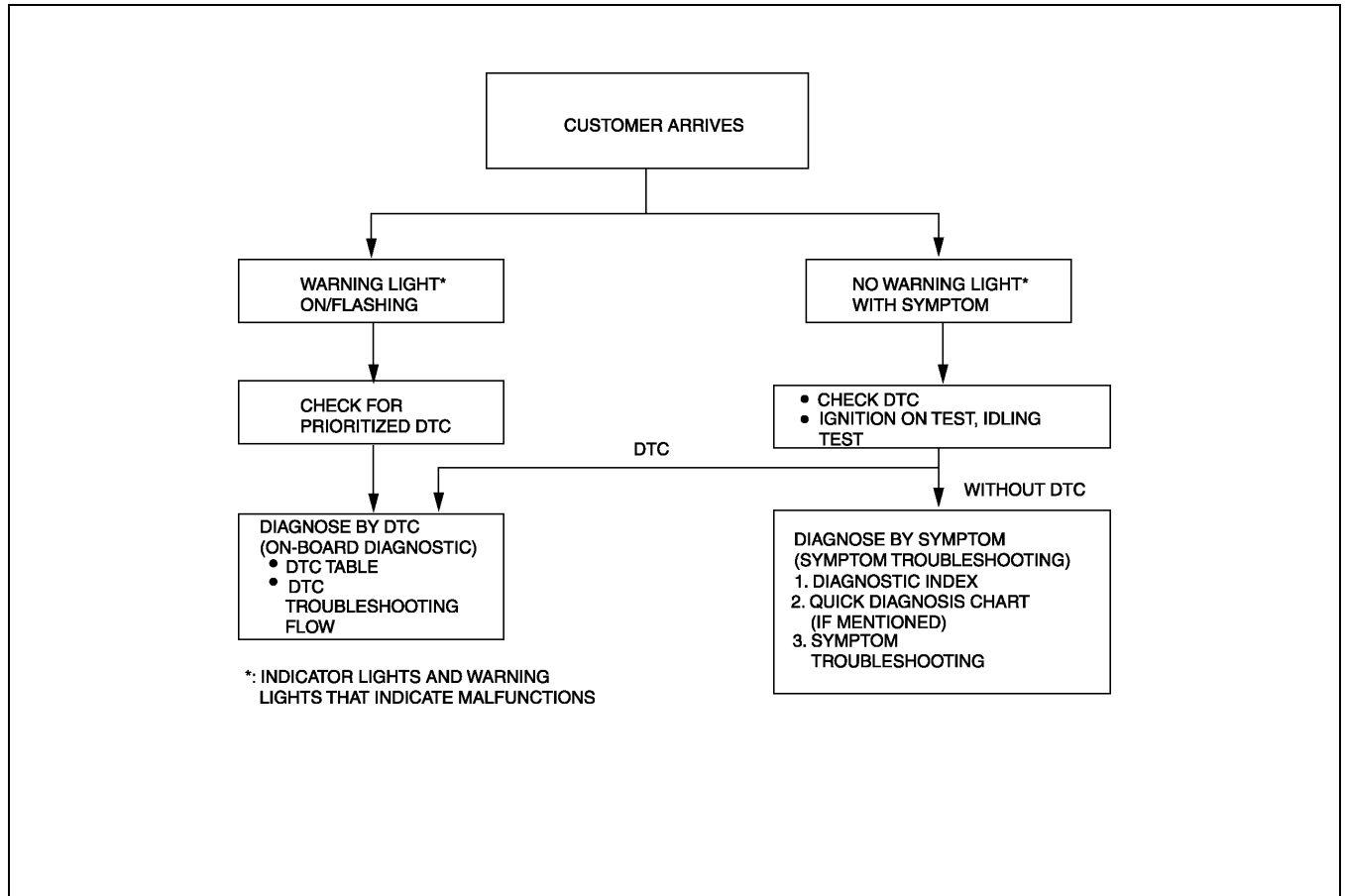
- The values indicate the upper and lower limits that must not be exceeded when performing inspections or adjustments.

HOW TO USE THIS MANUAL

TROUBLESHOOTING PROCEDURE

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Basic flow of troubleshooting



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DTC troubleshooting flow (on-board diagnostic)

- Diagnostic trouble codes (DTCs) are important hints for repairing malfunctions that are difficult to simulate. Perform the specific DTC diagnostic inspection to quickly and accurately diagnose the malfunction.
- The on-board diagnostic function is used during inspection. When a DTC is shown specifying the cause of a malfunction, continue the diagnostic inspection according to the items indicated by the on-board diagnostic function.

Diagnostic index

- The diagnostic index lists the symptoms of specific malfunctions. Select the symptoms related or most closely relating to the malfunction.

Quick diagnosis chart (If mentioned)

- The quick diagnosis chart lists diagnosis and inspection procedures to be performed specifically relating to the cause of the malfunction.

Symptom troubleshooting

- Symptom troubleshooting quickly determines the location of the malfunction according to symptom type.

HOW TO USE THIS MANUAL

Procedures for Use

Using the basic inspection (section K)

- Perform the basic inspection procedure before symptom troubleshooting.
- Perform each step in the order shown.
- The reference column lists the location of the detailed procedure for each basic inspection.
- Although inspections and adjustments are performed according to the reference column procedures, if the cause of the malfunction is discovered during basic inspection, continue the procedures as indicated in the remarks column.

	SHOWS INSPECTION ORDER	SHOWS ITEM NAMES FOR DETAILED PROCEDURES	SHOW POINTS REQUIRING ATTENTION BASED ON INSPECTION RESULTS				
	AUTOMATIC TRANSAXLE BASIC INSPECTION						
REFERENCE COLUMN	STEP	INSPECTION	ACTION				
	1	<ul style="list-style-type: none"> • Turn ignition switch is on. • Does O/D OFF indicator light (illuminate/go out) correspond to O/D OFF switch position (on/off)? 	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 10%; text-align: center;">Yes</td> <td>Go to next step.</td> </tr> <tr> <td style="text-align: center;">No</td> <td>Perform symptom troubleshooting No.26 "O/D OFF indicator light does not illuminate when O/D OFF switch is turned to on", or No.27 "O/D OFF indicator light illuminates when O/D OFF switch is not turned to on"</td> </tr> </table>	Yes	Go to next step.	No	Perform symptom troubleshooting No.26 "O/D OFF indicator light does not illuminate when O/D OFF switch is turned to on", or No.27 "O/D OFF indicator light illuminates when O/D OFF switch is not turned to on"
Yes	Go to next step.						
No	Perform symptom troubleshooting No.26 "O/D OFF indicator light does not illuminate when O/D OFF switch is turned to on", or No.27 "O/D OFF indicator light illuminates when O/D OFF switch is not turned to on"						
	2	<ul style="list-style-type: none"> • Turn ignition switch is on. • When selector lever is moved, are selector lever position and indicator aligned? Also, when other ranges are selected from N or P during idling, does vehicle creep within 1 to 2 seconds? 	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 10%; text-align: center;">Yes</td> <td>Go to next step.</td> </tr> <tr> <td style="text-align: center;">No</td> <td>Inspect selector lever. Repair or replace defective areas.</td> </tr> </table>	Yes	Go to next step.	No	Inspect selector lever. Repair or replace defective areas.
Yes	Go to next step.						
No	Inspect selector lever. Repair or replace defective areas.						
	3	<ul style="list-style-type: none"> • Inspect the ATF color condition. • Are ATF color and odor normal? 	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 10%; text-align: center;">Yes</td> <td>Go to next step.</td> </tr> <tr> <td style="text-align: center;">No</td> <td>Repair or replace any defective parts according to inspection result. Flush ATX and cooler line as necessary.</td> </tr> </table>	Yes	Go to next step.	No	Repair or replace any defective parts according to inspection result. Flush ATX and cooler line as necessary.
Yes	Go to next step.						
No	Repair or replace any defective parts according to inspection result. Flush ATX and cooler line as necessary.						
	4	<ul style="list-style-type: none"> • Perform line pressure test. See K-2 Line Pressure Test • Is line pressure okay? 	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 10%; text-align: center;">Yes</td> <td>Go to next step.</td> </tr> <tr> <td style="text-align: center;">No</td> <td>Adjust accelerator cable as necessary. Repair or replace any defective parts according to inspection result.</td> </tr> </table>	Yes	Go to next step.	No	Adjust accelerator cable as necessary. Repair or replace any defective parts according to inspection result.
Yes	Go to next step.						
No	Adjust accelerator cable as necessary. Repair or replace any defective parts according to inspection result.						
	5	<ul style="list-style-type: none"> • Perform stall test. See K-2 Stall Speed Test • Is stall speed is okay? 	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 10%; text-align: center;">Yes</td> <td>Go to next step.</td> </tr> <tr> <td style="text-align: center;">No</td> <td>Repair or replace defective parts according to inspection result.</td> </tr> </table>	Yes	Go to next step.	No	Repair or replace defective parts according to inspection result.
Yes	Go to next step.						
No	Repair or replace defective parts according to inspection result.						

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HOW TO USE THIS MANUAL

Using the DTC troubleshooting flow

- DTC troubleshooting flow shows diagnostic procedures, inspection methods, and proper action to take for each DTC.

GI

TROUBLE CONDITION

DETECTION CONDITION
describes the condition under which the DTC is detected.

DTC PO103

DTC PO103	MAF circuit high input
DETECTION CONDITION	<p>PCM monitors input voltage from TP sensor after ignition key is turned on. If input voltage at PCM terminal 88 is above 8.25 V, PCM determines that TP circuit has malfunction.</p> <p>Diagnostic support note</p> <ul style="list-style-type: none"> This is a continuous monitor (CCM). MIL illuminates if PCM detects the above malfunction during first drive cycle. Therefore, PENDING CODE is not available. FREEZE FRAME DATE is available. DTC is stored in the PCM memory.
POSSIBLE CAUSE	<ul style="list-style-type: none"> MAF sensor malfunction Connector or terminal malfunction Open circuit in wiring between MAF sensor terminal D and PCM terminal 36 Open circuit in MAF sensor ground circuit

POSSIBLE CAUSE describes possible point(s) of malfunction

Indicates the inspection step No. to be performed (F, K and P section)

Indicates the circuit to be inspected (F, K, and P section)

Indicates the connector related to the inspection

STEP shows the order of troubleshooting

STEP	INSPECTION		ACTION
1	VERIFY FREEZE FRAME DATA HAS BEEN RECORDED • Has FREEZE FRAME DATA been recorded?	Yes	Go to next step.
		No	Record FREEZE FRAME DATA on repair order, then go to next step.
2	VERIFY RELATED REPAIR INFORMATION AVAILABILITY • Are related Service Bulletins and/or on-line repair information available?	Yes	Perform repair or diagnosis according to available repair information. If vehicle is not repaired, then go to next step.
		No	Go to next step.
3	VERIFY CURRENT INPUT SIGNAL STATUS IS CONCERN INTERMITTENT OR CONSTANT • Connect NGS tester to DLC-2. • Start engine. • Access MAF V PID using NGS tester. • Is MAF V PID within 0.2 - 8.3 V?	Yes	Intermittent concern is existing. Go to INTERMITTENT CONCERNS TROUBLESHOOTING procedure. See F1-33 INTERMITTENT CONCERN TROUBLESHOOTING
		No	Go to next step.
4	INSPECT POOR CONNECTION OF MAF SENSOR CONNECTOR • Turn ignition key to OFF. • Disconnect MAF sensor connector. • Check for poor connection (damaged, pulled-out terminals, corrosion etc.). • Are there any malfunctions?	Yes	Repair or replace terminals, then go to Step 8.

INSPECTION describes the method to quickly determine the failed part(s).

ACTION describes the appropriate action to take as according to the result (Yes/No).
Reference item(s) to perform ACTION.

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