

NEW HOLLAND

Repair Manual – 544 and 548 Round Balers

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GENERAL

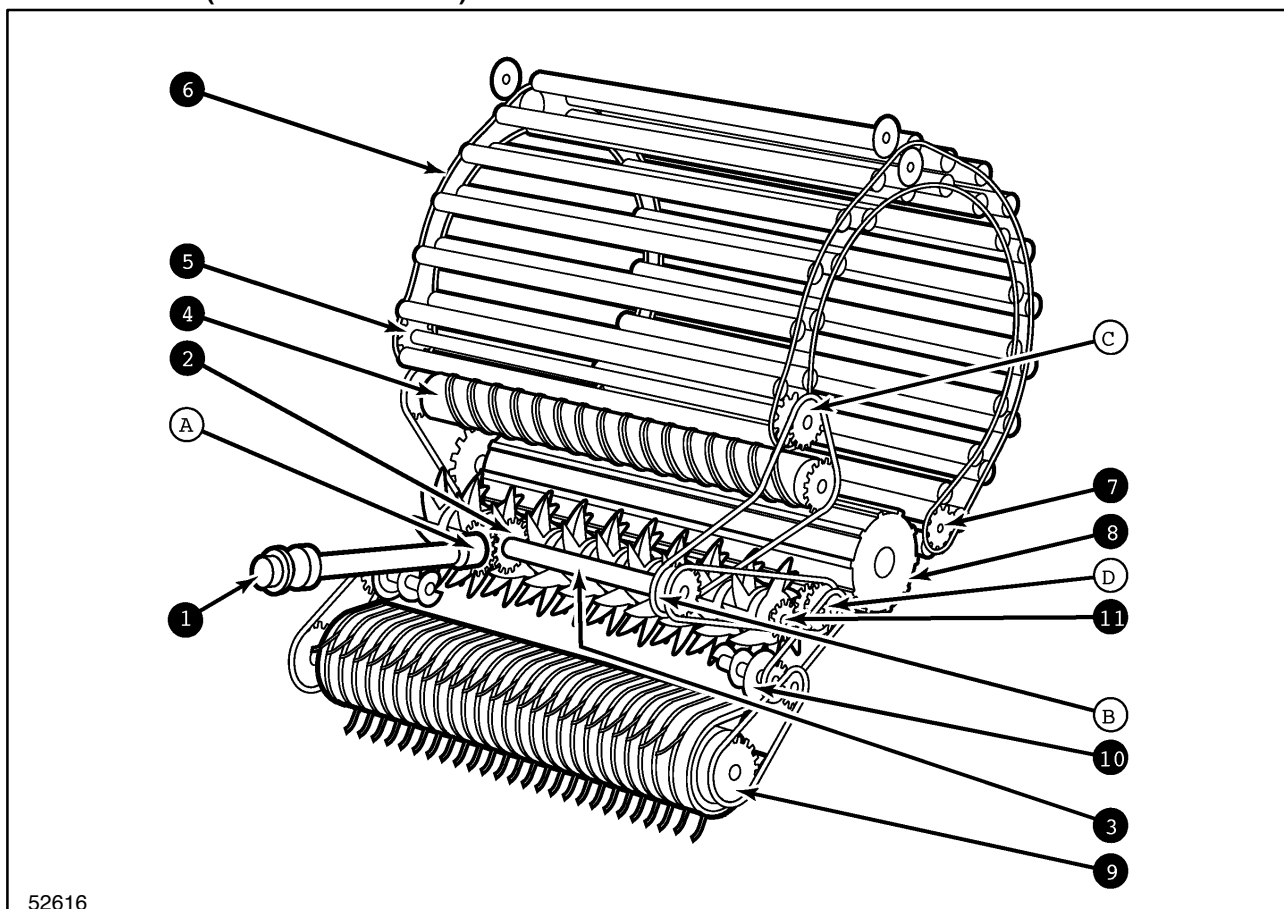
This Repair Manual provides the technical information needed to properly service these Roll Bar™ round balers.

Use this manual in conjunction with the Operator's Manual for complete operation, adjustment and maintenance information.

On this equipment, left and right are determined by standing behind the unit, looking in the direction of travel.

The descriptions and specifications contained in this manual were in effect at the time the manual was released for printing. The company reserves the right to discontinue models at any time, or to change specifications and design without notice and without incurring obligation.

NOTE: Some illustrations in this manual were made of prototype or previous production models. Current production models may vary in some detail.

DRIVELINE SCHEMATIC**COMPONENTS (Machine model 544)**

2

CLUTCHES AND SHEARBOLTS

A	Cut-out clutch (1300 Nm)
B	Overrun clutch
C	Conveyor chain shearbolt (CropCutter™ only) (old units)
D	Pick-up shearbolt

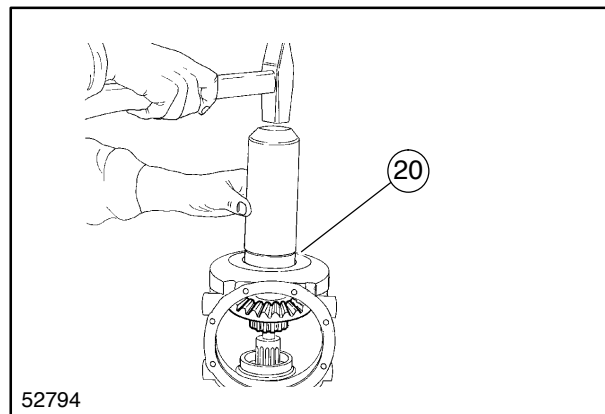
COMPONENTS

1	P.T.O.. (540 revs/min)
2	Gearbox
3	Cross drive shaft (300 revs/min)
4	Stripper roll (164.5 revs/min)
5	Conveyor drive shaft (164.5 revs/min)
6	Conveyor chain
7	Conveyor chain tensioner (164.5 revs/min)
8	Floor roll (98.7 revs/min)
9	Pick-up reel (106.5 revs/min)
10	Stub auger (360.5 revs/min)
11	Feed rotor (137.8 revs/min)

Remove the retaining ring (19) and fit the suitable shims, then fit again the retaining ring (19).

With a drift, fit the seal ring (20) in its housing.

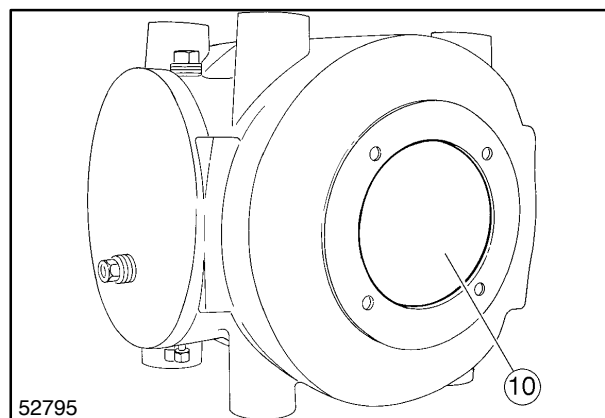
Check that there is no end float, otherwise repeat the above procedures.



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On the opposite side, fit the new cap (10).



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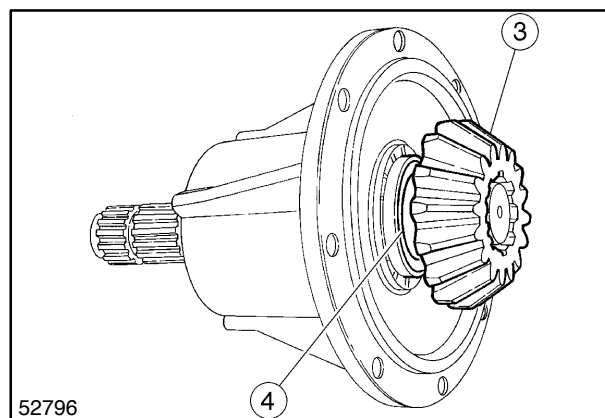
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ASSEMBLY OF THE TWO HALF-BOXES

Fit the front assembly on the gearbox.

The bevel gear pair must rotate freely, without any clearance.

Otherwise, increase or decrease the shims (4) under the pinion (3).

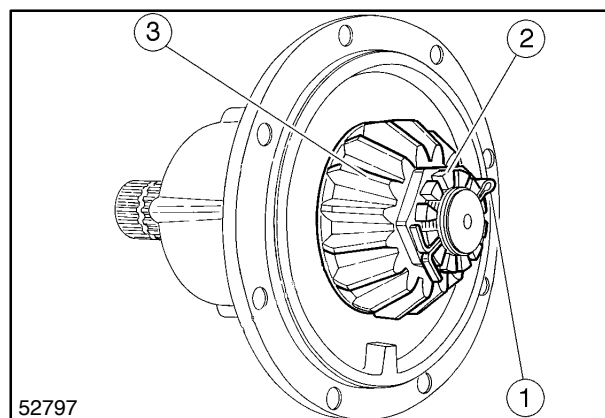


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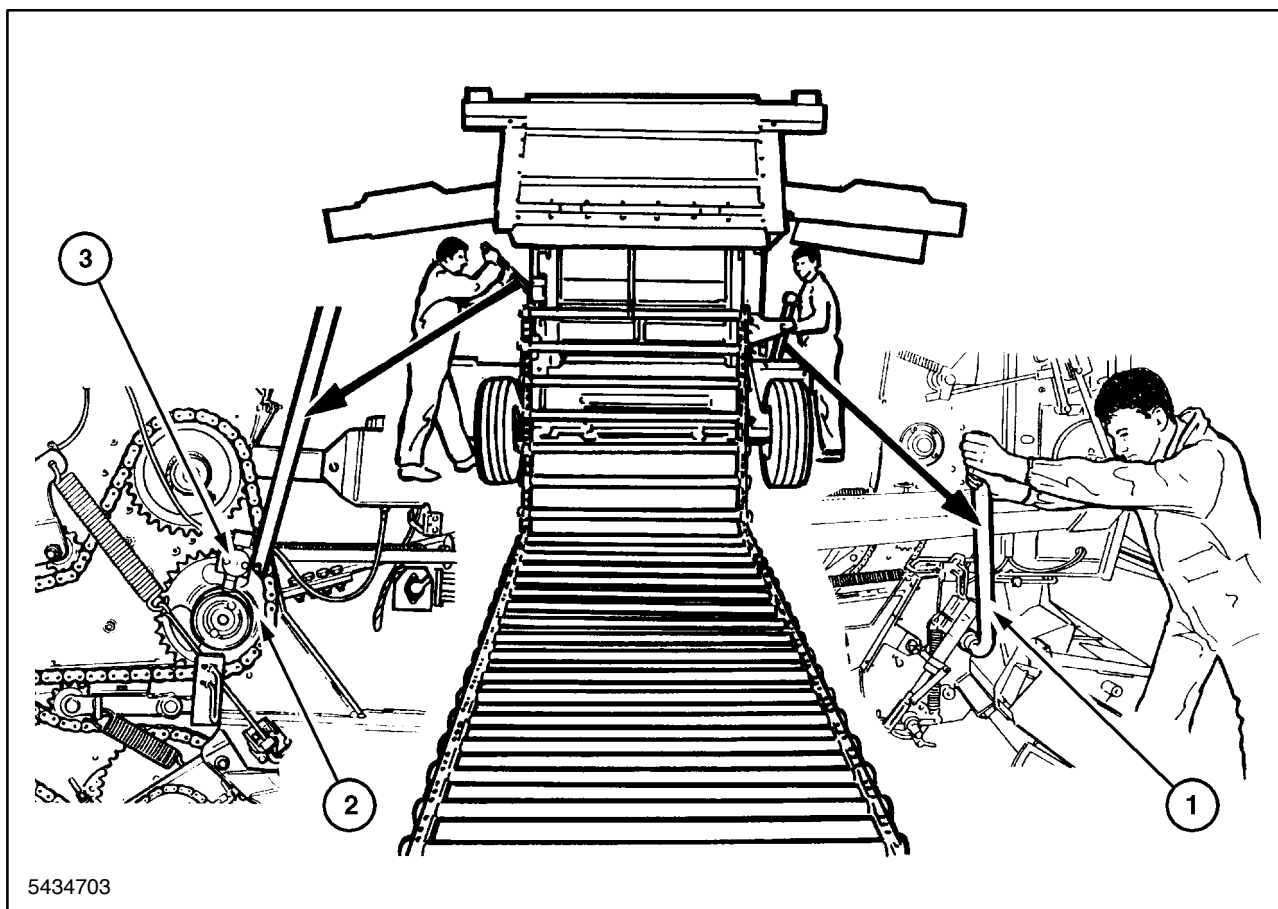
Fit again the pinion (3) and lock the nut (2) at 1 Nm; then, fit the split pin (1).

Repeat the procedure until getting a good mating between the two pinions.



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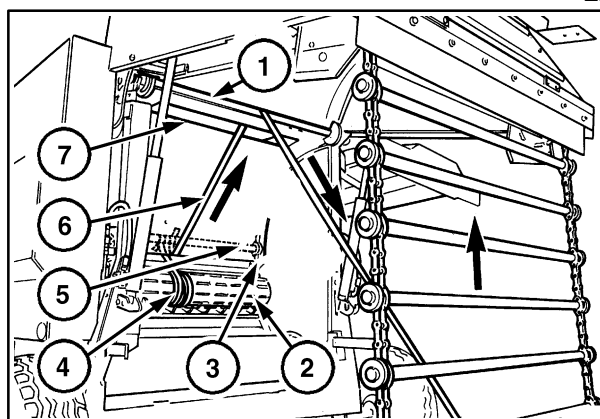


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7. Now attach a second strap (6) (5 m) to the first conveyor bar (5). Route the second strap into the bale chamber (between the stripper roll (2) and the chamber sheet (3), then through the hole (7) in the chamber sheet, over the tailgate idler bar (1) back into the bale chamber. Guide the strap UNDER the chain part that is still laying on the ground, and attach it to a tractor drawbar (Figure 24 & 25).
8. Now remove the first strap (4) from the stripper roll. Lay off the main drive chain again.
9. Slowly drive the tractor forward to pull the conveyor chain further in the baler. Observe proper engagement of the chain in the conveyor drive sprocket (1) (Figure 24 & 25).

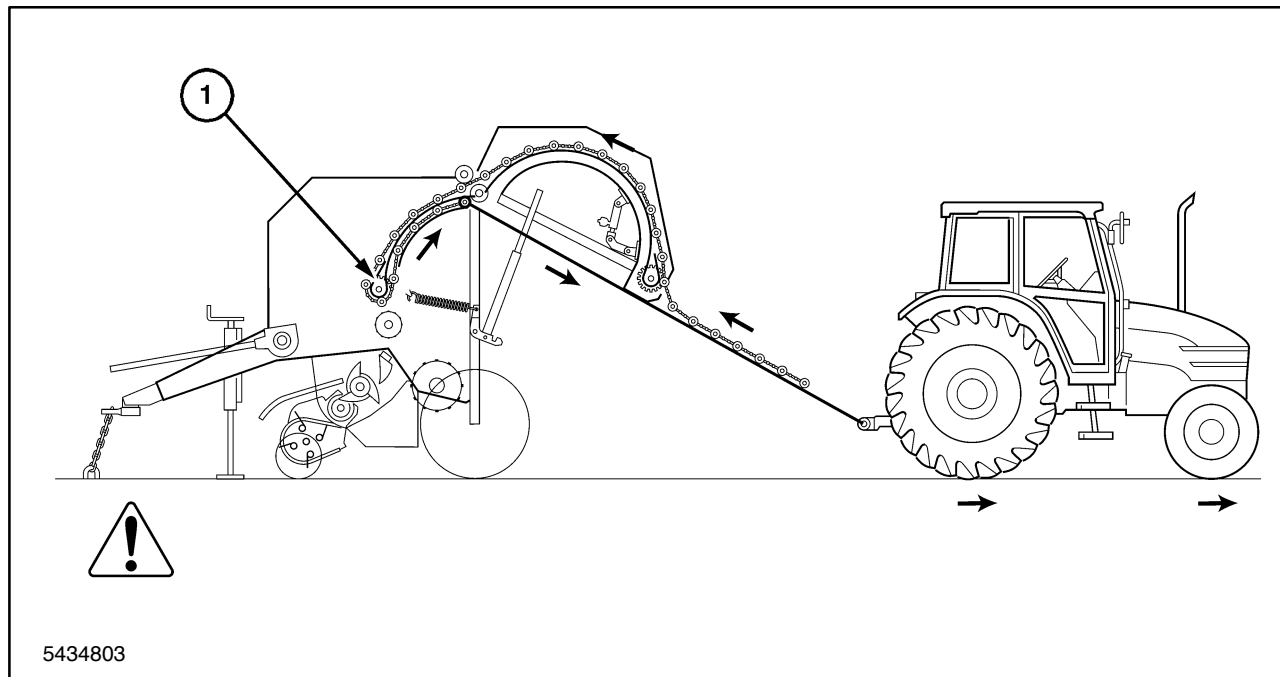
NOTE: Anchor the baler properly to prevent it from moving when pulling the chain with the tractor.

NOTE: As the strap is put under tension by the tractor, it will lift the chain part that lays on the ground. Keep this chain part in balance and make it engage properly in the idler sprockets of the tailgate nose.



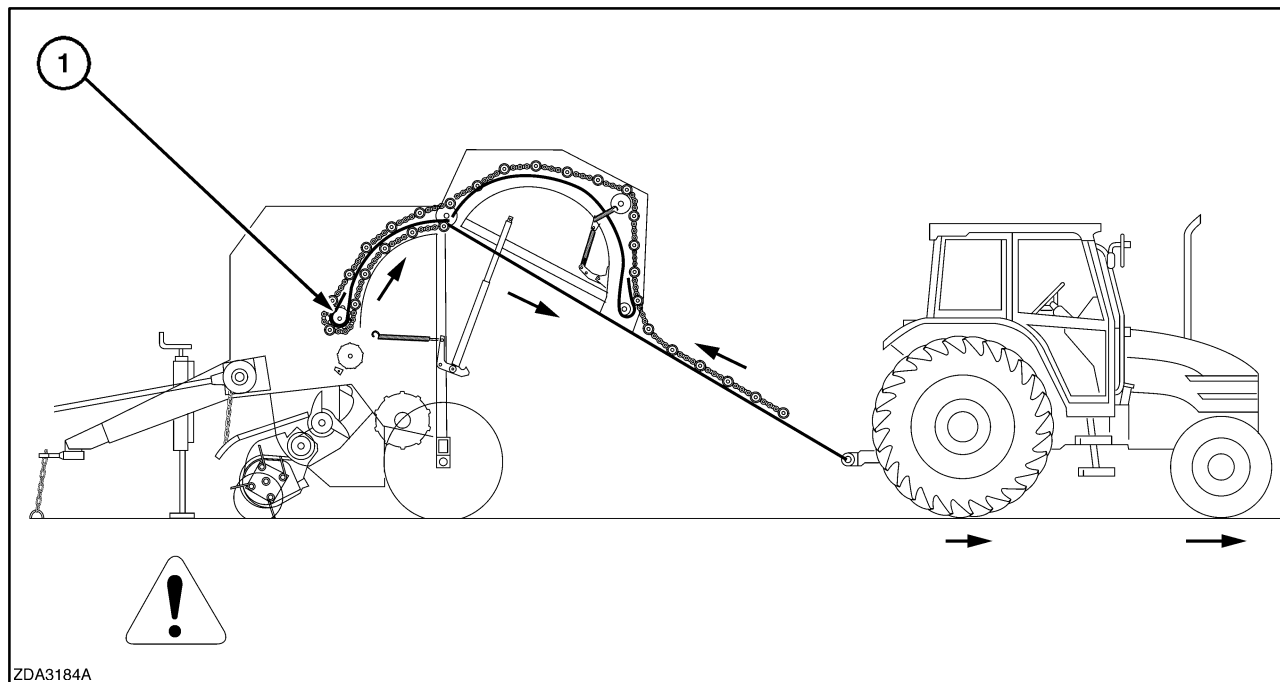
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