



1	MEANS OF REPRESENTATION	5	8.4	Measuring rear wheel sag unloaded.....	35
1.1	Symbols used	5	8.5	Checking the static sag of the shock absorber	35
1.2	Formats used.....	5	8.6	Checking the riding sag of the shock absorber....	36
2	SAFETY ADVICE.....	6	8.7	Adjusting the spring preload of the shock absorber.....	36
2.1	Repair Manual	6	8.8	Adjusting the riding sag	37
2.2	Safety advice.....	6	8.9	Removing the shock absorber	37
2.3	Degrees of risk and symbols	6	8.10	Installing the shock absorber.....	37
2.4	Work rules.....	6	8.11	Performing a shock absorber service	38
3	IMPORTANT NOTES.....	7	8.12	Removing the spring.....	38
3.1	Manufacturer and implied warranty.....	7	8.13	Disassembling the damper	39
3.2	Operating and auxiliary substances	7	8.14	Disassembling the piston rod	40
3.3	Spare parts, accessories	7	8.15	Disassembling the seal ring retainer.....	41
3.4	Figures	7	8.16	Disassembling the rebound adjuster.....	42
4	SERIAL NUMBERS	8	8.17	Checking the damper	42
4.1	Chassis number	8	8.18	Removing the heim joint.....	43
4.2	Type label	8	8.19	Installing the heim joint.....	44
4.3	Engine number	8	8.20	Assembling the rebound adjuster.....	45
4.4	Fork part number	8	8.21	Assembling the seal ring retainer.....	45
4.5	Shock absorber article number	8	8.22	Assembling the piston rod.....	46
5	MOTORCYCLE	9	8.23	Assembling the damper	47
5.1	Raising the motorcycle with the lift stand	9	8.24	Bleeding and filling the damper	49
5.2	Removing the motorcycle from the lift stand	9	8.25	Filling the damper with nitrogen	51
5.3	Starting.....	9	8.26	Installing the spring	52
6	FORK, TRIPLE CLAMP	11	9	EXHAUST	54
6.1	Adjusting the compression damping of the fork	11	9.1	Removing the manifold.....	54
6.2	Adjusting the rebound damping of the fork	11	9.2	Installing the manifold	54
6.3	Bleeding the fork legs.....	11	9.3	Removing the main silencer	55
6.4	Cleaning the dust boots of the fork legs.....	12	9.4	Installing the main silencer.....	55
6.5	Removing the fork protector	12	9.5	Changing the glass fiber yarn filling of the main silencer.....	55
6.6	Installing the fork protector.....	12	10	AIR FILTER	57
6.7	Removing the fork legs	13	10.1	Removing the air filter box cover	57
6.8	Installing the fork legs.....	13	10.2	Removing the air filter	57
6.9	Servicing the fork.....	14	10.3	Cleaning the air filter and air filter box	57
6.10	Disassembling the fork legs.....	15	10.4	Installing the air filter.....	58
6.11	Disassembling the cartridge	17	10.5	Sealing the air filter box	58
6.12	Disassembling the compression holder	19	10.6	Installing the air filter box cover	58
6.13	Checking the fork legs	20	11	FUEL TANK, SEAT, TRIM	59
6.14	Assembling the compression holder	21	11.1	Removing the seat	59
6.15	Assembling the cartridge	22	11.2	Mounting the seat	59
6.16	Assembling the fork legs.....	23	11.3	Fuel tap	59
6.17	Greasing the steering head bearing	27	11.4	Removing the fuel tank.....	60
6.18	Removing the lower triple clamp.....	27	11.5	Installing the fuel tank	60
6.19	Installing the lower triple clamp	28	12	MASK, FENDER.....	62
6.20	Checking the play of the steering head bearing	30	12.1	Removing the front fender	62
6.21	Adjusting the steering head bearing play	30	12.2	Installing the front fender	62
7	HANDLEBAR, CONTROLS.....	31	12.3	Removing the start number plate	62
7.1	Adjusting the basic position of the clutch lever	31	12.4	Installing the start number plate.....	62
7.2	Checking the routing of the throttle cable.....	31	13	WHEELS	63
7.3	Checking the play in the throttle cable	32	13.1	Checking the tire air pressure.....	63
7.4	Adjusting the play in the throttle cable.....	32	13.2	Checking the tire condition	63
7.5	Handlebar position.....	33	13.3	Checking the brake discs	63
7.6	Adjusting the handlebar position	33	13.4	Checking spoke tension	64
8	SHOCK ABSORBER, SWINGARM	34	13.5	Front wheel	64
8.1	Adjusting the high-speed compression damping of the shock absorber.....	34	13.5.1	Removing the front wheel	64
8.2	Adjusting the low-speed compression damping of the shock absorber	34	13.5.2	Installing the front wheel	65
8.3	Adjusting the rebound damping of the shock absorber.....	35	13.6	Rear wheel	66
			13.6.1	Removing the rear wheel	66
			13.6.2	Installing the rear wheel	66
			13.6.3	Checking for chain dirt accumulation.....	67
			13.6.4	Cleaning the chain	67

13.6.5	Checking the chain tension.....	68	15.4.2	Work on the left section of the engine case	100
13.6.6	Checking the chain, rear sprocket, engine sprocket, and chain guide.....	68	15.4.3	Removing the crankshaft bearing inner race.....	101
13.6.7	Adjusting the chain tension	70	15.4.4	Installing the crankshaft bearing inner race.....	101
13.6.8	Adjusting the chain guide	71	15.4.5	Changing the connecting rod, conrod bearing, and crank pin	101
14	BRAKE SYSTEM	72	15.4.6	Checking the crankshaft run-out at the bearing pin.....	103
14.1	Checking the free travel of the hand brake lever	72	15.4.7	Checking/measuring the cylinder	103
14.2	Adjusting the free travel of the handbrake lever	72	15.4.8	Removing the exhaust control	103
14.3	Checking front brake fluid level	72	15.4.9	Checking the exhaust control	105
14.4	Adding front brake fluid.....	73	15.4.10	Installing the exhaust control	105
14.5	Changing the front brake fluid	74	15.4.11	Checking/measuring the piston.....	107
14.6	Checking the front brake linings	75	15.4.12	Checking the piston ring end gap	107
14.7	Changing the front brake linings.....	75	15.4.13	Piston/cylinder - measuring the mounting clearance	108
14.8	Checking the free travel of foot brake lever	78	15.4.14	Checking the reed valve housing, reed valve, and intake flange.....	108
14.9	Adjusting the basic position of the foot brake lever	78	15.4.15	Work on the clutch cover	108
14.10	Checking the rear brake fluid level.....	79	15.4.16	Checking the clutch	113
14.11	Adding rear brake fluid	79	15.4.17	Checking the shift mechanism	114
14.12	Changing the rear brake fluid	80	15.4.18	Preassembling the shift shaft.....	115
14.13	Checking the rear brake linings	81	15.4.19	Disassembling the main shaft	116
14.14	Changing the rear brake linings	82	15.4.20	Disassembling the countershaft.....	116
15	ENGINE	84	15.4.21	Checking the transmission	117
15.1	Removing the engine.....	84	15.4.22	Assembling the main shaft.....	118
15.2	Installing the engine.....	87	15.4.23	Assembling the countershaft.....	119
15.3	Engine disassembly.....	90	15.4.24	Checking the kick starter	120
15.3.1	Clamping the engine into the engine assembly stand.....	90	15.4.25	Preassembling the kick starter shaft	120
15.3.2	Removing the engine sprocket.....	90	15.5	Engine assembly.....	121
15.3.3	Removing the clutch push rod.....	90	15.5.1	Installing the crankshaft	121
15.3.4	Draining the gear oil.....	91	15.5.2	Installing the transmission shafts	121
15.3.5	Removing the spark plug	91	15.5.3	Installing the shift forks.....	122
15.3.6	Removing the cylinder head	91	15.5.4	Installing the shift drum	122
15.3.7	Removing the alternator cover	91	15.5.5	Installing the shift rails	122
15.3.8	Removing the kick starter	92	15.5.6	Installing the left engine case section	123
15.3.9	Removing the exhaust control	92	15.5.7	Installing the reed valve housing	123
15.3.10	Removing the cylinder	92	15.5.8	Installing the locking lever.....	124
15.3.11	Removing the piston	93	15.5.9	Installing the shift drum locating unit	124
15.3.12	Removing the rotor.....	93	15.5.10	Installing the shift shaft	124
15.3.13	Removing the stator	93	15.5.11	Installing the intermediate kick starter gear.....	124
15.3.14	Removing the spacer.....	94	15.5.12	Installing the kick starter shaft.....	125
15.3.15	Removing the clutch cover.....	94	15.5.13	Installing the primary gear	125
15.3.16	Removing the clutch basket.....	94	15.5.14	Installing the clutch discs.....	126
15.3.17	Removing the primary gear	95	15.5.15	Installing the clutch cover	127
15.3.18	Removing the kick starter shaft	96	15.5.16	Installing the spacer.....	127
15.3.19	Removing the intermediate kick starter gear.....	96	15.5.17	Installing the stator.....	128
15.3.20	Removing the shift shaft.....	96	15.5.18	Installing the rotor	128
15.3.21	Removing the shift drum locating unit	97	15.5.19	Installing the piston	128
15.3.22	Removing the locking lever	97	15.5.20	Installing the cylinder.....	129
15.3.23	Removing the reed valve housing.....	97	15.5.21	Checking the X-distance	129
15.3.24	Removing the left engine case section	97	15.5.22	Adjusting the X-distance.....	130
15.3.25	Removing the shift rails.....	98	15.5.23	Setting the ignition	130
15.3.26	Removing the shift drum	98	15.5.24	Adjusting the Z-distance.....	130
15.3.27	Removing the shift forks.....	98	15.5.25	Installing the kick starter.....	132
15.3.28	Removing the transmission shafts.....	98	15.5.26	Installing the alternator cover.....	132
15.3.29	Removing the crankshaft	99	15.5.27	Installing the cylinder head.....	132
15.4	Working on individual parts.....	99	15.5.28	Installing the spark plug	132
15.4.1	Working on the right section of the engine case	99	15.5.29	Installing the oil drain plug.....	133

15.5.30	Installing the clutch push rod	133	24	SERVICE SCHEDULE	164
15.5.31	Installing the engine sprocket	133	24.1	Service schedule.....	164
15.5.32	Removing the engine from the engine assembly stand	133	25	WIRING DIAGRAM	166
16	CARBURETOR	134	25.1	Page 1 of 1	166
16.1	Removing the carburetor.....	134	26	SUBSTANCES	168
16.2	Installing the carburetor	135	27	AUXILIARY SUBSTANCES	170
16.3	Disassembling the carburetor	136	28	SPECIAL TOOLS	172
16.4	Assembling the carburetor	138	29	STANDARDS	180
16.5	Checking/setting the carburetor components....	139	30	LIST OF ABBREVIATIONS.....	181
16.6	Checking the jet needle	140	INDEX		182
16.7	Checking the throttle slide	140			
16.8	Checking the float needle valve	140			
16.9	Checking the choke slide	141			
16.10	Checking/adjusting the float level	141			
16.11	Carburetor - adjusting idle speed	141			
16.12	Emptying the carburetor float chamber	142			
17	CLUTCH.....	143			
17.1	Checking the fluid level of the hydraulic clutch	143			
17.2	Correcting the fluid level of the hydraulic clutch	143			
17.3	Changing the hydraulic clutch fluid	144			
18	WATER PUMP, COOLING SYSTEM	145			
18.1	Draining the coolant.....	145			
18.2	Refilling coolant	145			
18.3	Checking the antifreeze and coolant level	146			
18.4	Checking the coolant level	147			
19	LUBRICATION SYSTEM.....	148			
19.1	Checking the gear oil level	148			
19.2	Changing the gear oil.....	148			
19.3	Draining the gear oil.....	148			
19.4	Filling up with gear oil.....	149			
19.5	Adding gear oil	149			
20	IGNITION SYSTEM.....	151			
20.1	Checking the ignition system.....	151			
20.2	Checking the kill switch.....	151			
20.3	Checking the ignition coil	152			
20.4	Checking the ignition pulse generator	153			
20.5	Checking the spark plug connector	153			
20.6	Checking the CDI controller	154			
20.7	Checking the power supply	154			
21	TECHNICAL DATA.....	156			
21.1	Engine	156			
21.2	Engine tolerance, wear limits	156			
21.3	Engine tightening torques	157			
21.4	Capacities	157			
21.4.1	Gear oil.....	157			
21.4.2	Coolant	157			
21.4.3	Fuel	157			
21.5	Chassis	158			
21.6	Tires	158			
21.7	Fork.....	159			
21.8	Shock absorber	159			
21.9	Chassis tightening torques	160			
21.10	Carburetor	160			
21.10.1	Carburetor tuning.....	161			
22	CLEANING, CARE	162			
22.1	Cleaning the motorcycle	162			
23	STORAGE.....	163			
23.1	Storage	163			
23.2	Preparing for use after storage.....	163			

1.1 Symbols used

The meaning of specific symbols is described below.

	Indicates an expected reaction (e.g. of a work step or a function).
	Indicates an unexpected reaction (e.g. of a work step or a function).
	Indicates a page reference (more information is provided on the specified page).
	Indicates information with more details or tips.
	Indicates the result of a testing step.
	Denotes a voltage measurement.
	Denotes a current measurement.
	Denotes a resistance measurement.

1.2 Formats used

The typographical formats used in this document are explained below.

Proprietary name	Identifies a proprietary name.
Name®	Identifies a protected name.
Brand™	Identifies a trademark.
<u>Underlined terms</u>	Refer to technical details of the vehicle or indicate technical terms, which are explained in the glossary.

2.1 Repair Manual

Read this Repair Manual carefully and thoroughly before beginning work. It contains useful information and tips that will help you repair and maintain your vehicle.

This manual assumes that the necessary special KTM tools and KTM workplace and workshop equipment are available.

2.2 Safety advice

A number of safety instructions need to be followed to operate the vehicle safely. Therefore, read this manual carefully. The safety instructions are highlighted in the text and are referred to at the relevant passages.



Info

The vehicle has various information and warning labels at prominent locations. Do not remove information/warning labels. If they are missing, you or others may not recognize dangers and may therefore be injured.

2.3 Degrees of risk and symbols



Danger

Indicates a danger that will immediately and invariably lead to fatal or serious permanent injury if the appropriate measures are not taken.



Warning

Indicates a danger that is likely to lead to fatal or serious injury if the appropriate measures are not taken.



Caution

Indicates a danger that may lead to minor injuries if the appropriate measures are not taken.

Note

Indicates a danger that will lead to considerable machine and material damage if the appropriate measures are not taken.



Warning

Indicates a danger that will lead to environmental damage if the appropriate measures are not taken.

2.4 Work rules

Special tools are necessary for certain tasks. The tools are not contained in the vehicle but can be ordered under the number in parentheses. E.g.: bearing puller (15112017000)

During assembly, non-reusable parts (e.g. self-locking screws and nuts, seals and seal rings, O-rings, pins, lock washers) must be replaced by new parts.

In some instances, a thread locker (e.g. **Loctite®**) is required. The manufacturer instructions for use must be followed.

After disassembly, clean the parts that are to be reused and check them for damage and wear. Change damaged or worn parts.

After you complete the repair or service work, check the operating safety of the vehicle.

3.1 Manufacturer and implied warranty

The work specified in the service schedule may only be performed in an authorized KTM workshop and must be recorded in both the Service & Warranty Booklet and in **KTM Dealer.net**, otherwise any warranty coverage will become void. Damage or secondary damage caused by tampering with and/or conversions on the vehicle are not covered by the warranty. Additional information on the manufacturer or implied warranty and the procedures involved can be found in the Service & Warranty Booklet.

3.2 Operating and auxiliary substances



Warning

Environmental hazard Improper handling of fuel is a danger to the environment.

- Do not allow fuel to enter the groundwater, the soil, or the sewage system.

Use operating and auxiliary substances (such as fuel and lubricants) as specified in the Owner's Manual.

3.3 Spare parts, accessories

Only use spare parts and accessories approved and/or recommended by KTM. KTM accepts no liability for other products and any resulting damage or loss.

The current **KTM PowerParts** for your vehicle can be found on the KTM website.

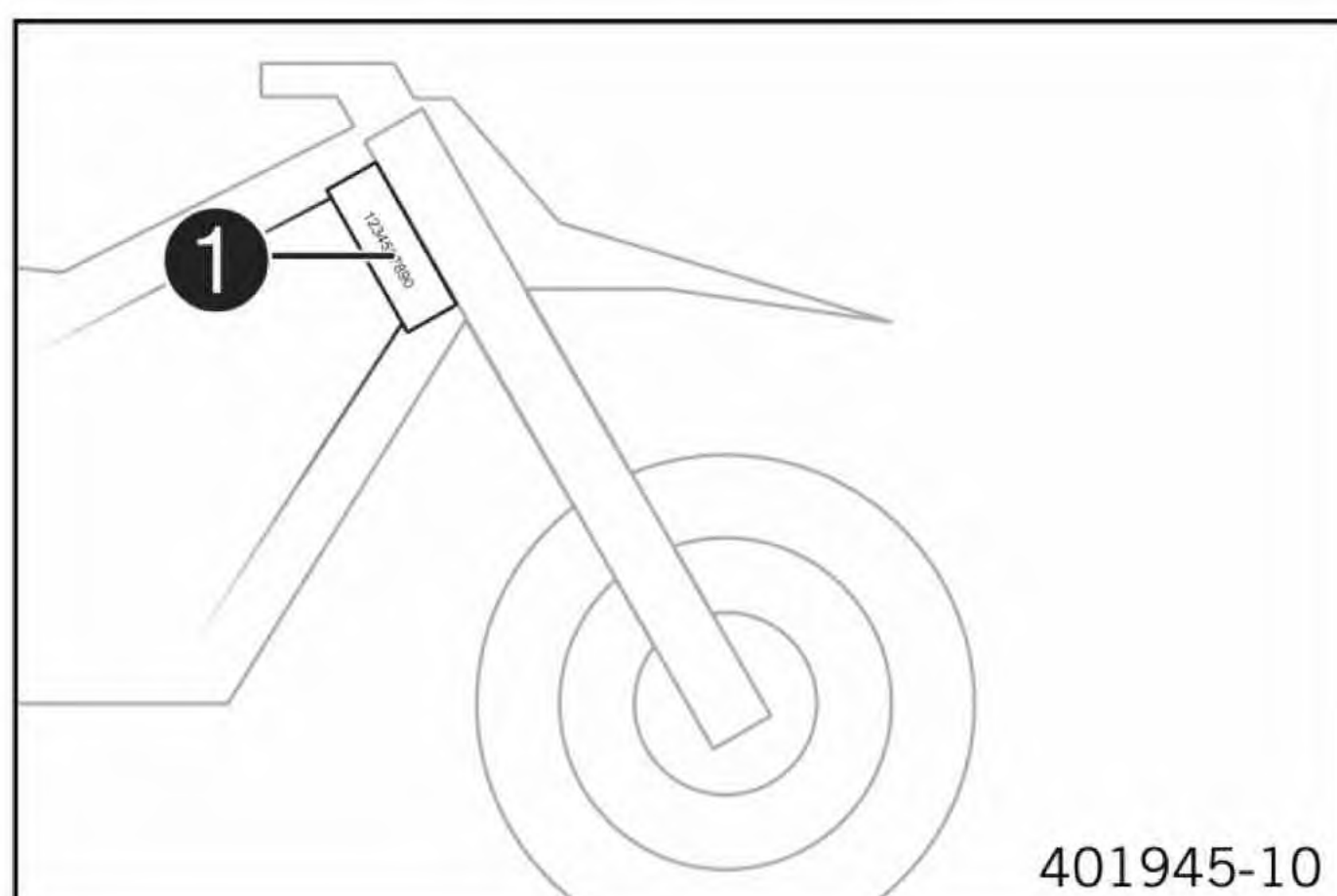
International KTM Website: <http://www.ktm.com>

3.4 Figures

The figures contained in the manual may depict special equipment.

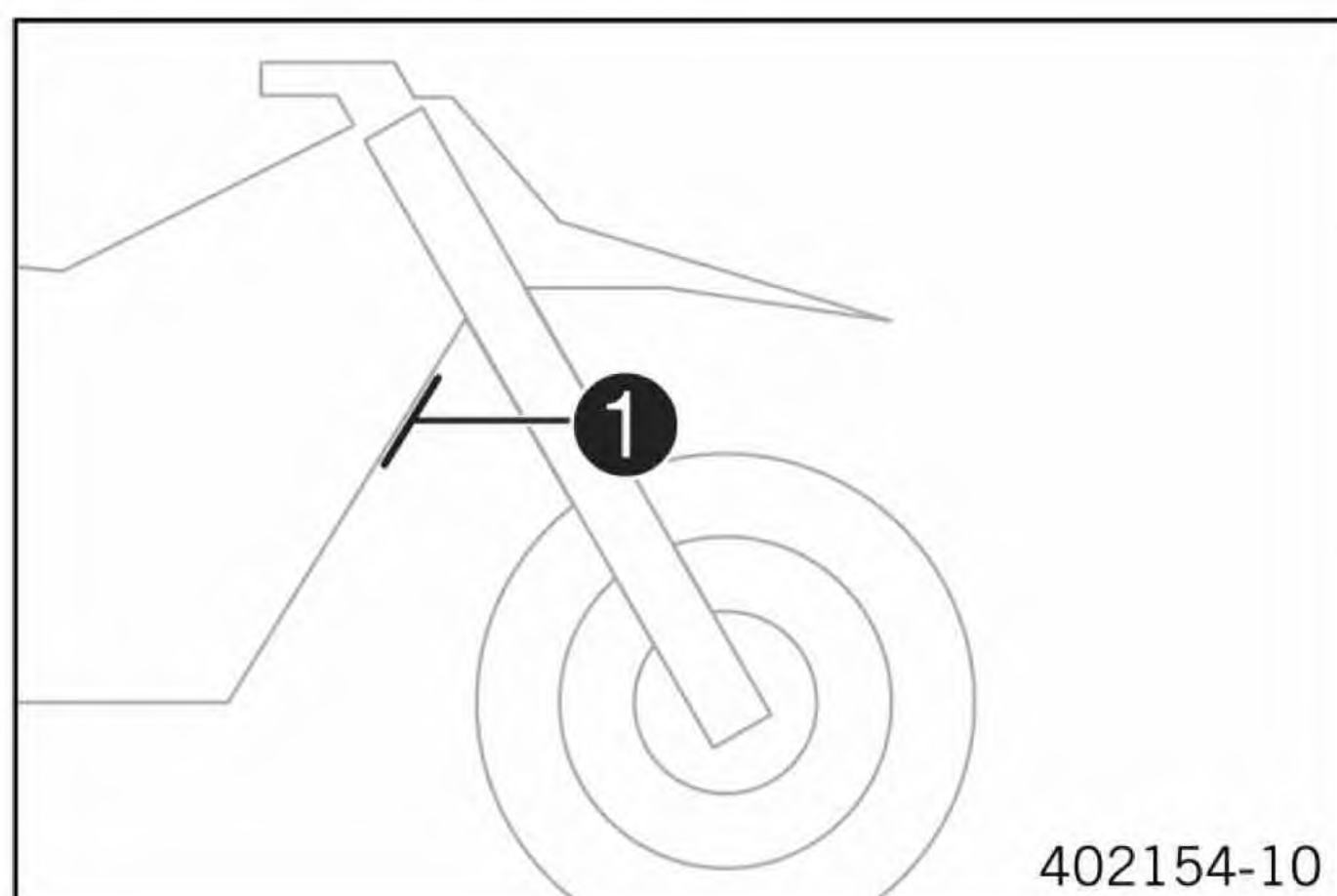
In the interest of clarity, some components may be shown disassembled or may not be shown at all. It is not always necessary to disassemble the component to perform the activity in question. Please follow the instructions in the text.

4.1 Chassis number



Chassis number ❶ is stamped on the right side of the steering head.

4.2 Type label



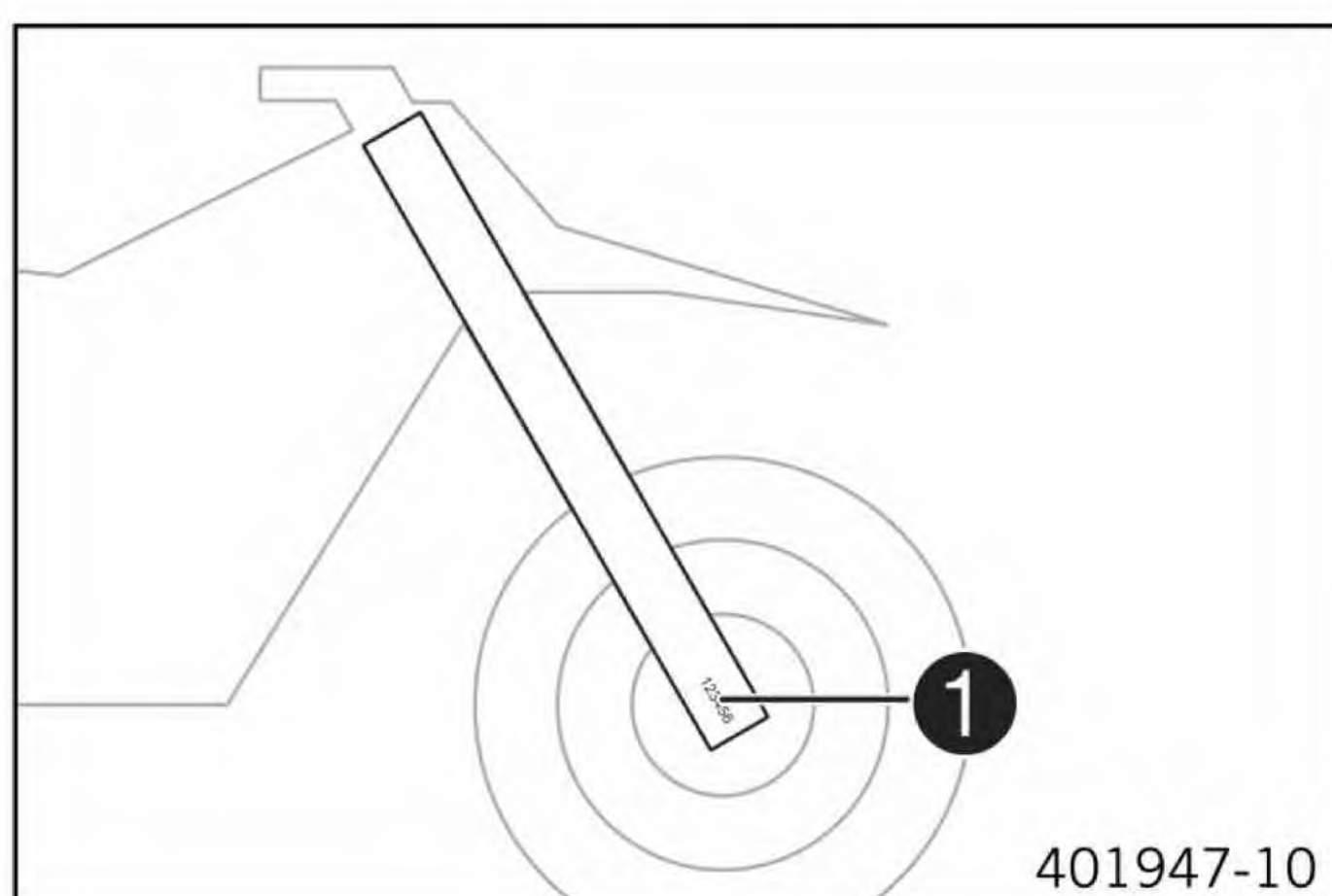
Type label ❶ is located on the front frame tube.

4.3 Engine number



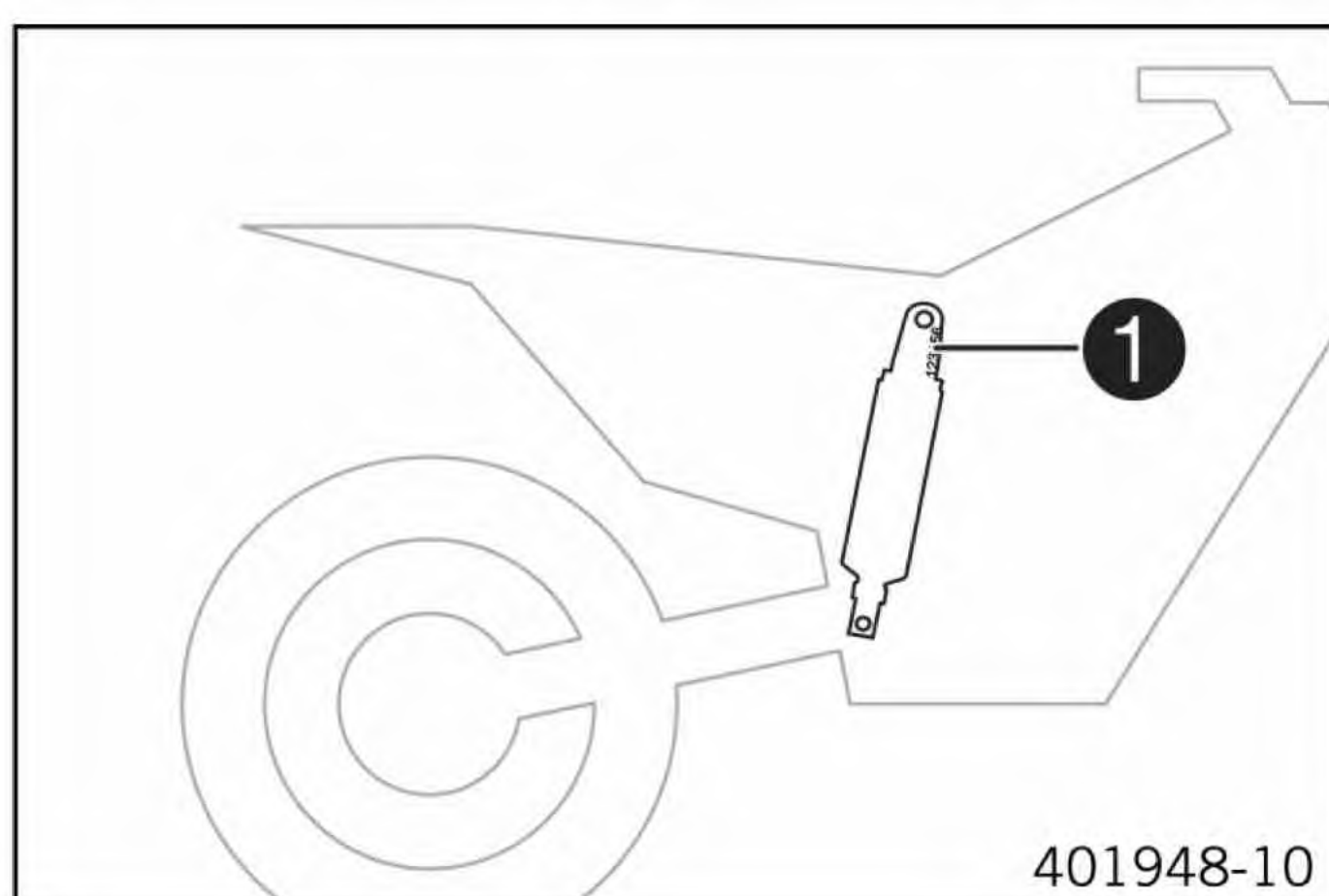
Engine number ❶ is stamp into the engine case below the carburetor.

4.4 Fork part number



Fork part number ❶ is stamped on the inner side of the axle clamp.

4.5 Shock absorber article number



The shock absorber part number ❶ is stamped on the top of the shock absorber above the adjusting ring towards the engine side.